

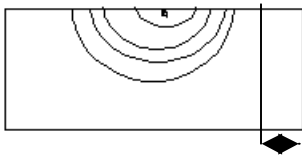
Quality description of European oak

09.09.14

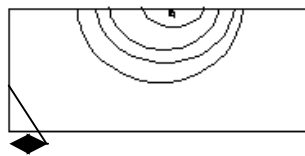
A) Quality requirements of Class 1:

- a) Healthy knots till 10 mm allowed on one side allowed. The other side the knots can be 20 mm. No dead knots allowed.
- b) Sapwood: maximum 25 mm on each side allowed (see pictures).

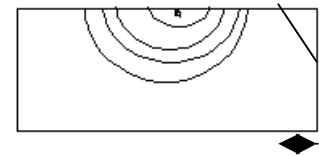
Option 1:



Option 2:



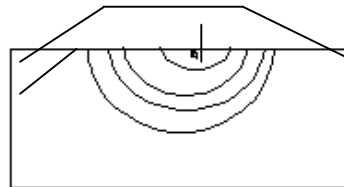
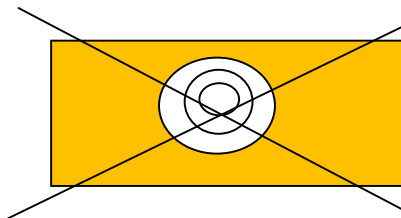
Option 3:



- c) No full center allowed (see pictures)
- d) One center strip of 50 cm long on one side of the board allowed (see pictures)

© Full center is not allowed.

(d) Center stripes of 50 cm are allowed.



B) Quality description of 39 and 51 mm thickness, European oak (3 qualities)

- 1) **¾ sides defect free**, no center, no center stripes, 10 mm sapwood on one sides (so one side knots are allowed)
- 2) **Mix-quality:**
 - maximum knot size is 70 mm
 - maximum knot size of dead knots is 20 mm
 - cracks smaller than 100 mm
 - sapwood < 25 mm per side
 - no yellow discolouration, insect attacks and bark/wane allowed
 - **No Center stripes allowed!**
 - **No Center allowed!!!**

Houthandel Wijers

De Meent 1 6871 TR Renkum

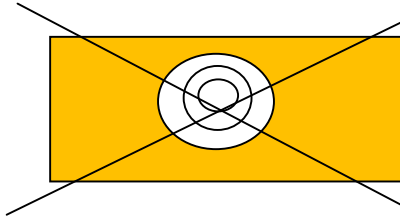
t 0317 - 310698 f 0317 - 310201

info@houthandelwijers.nl

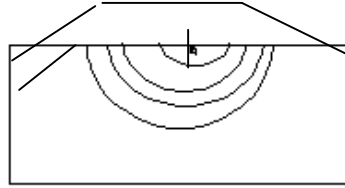
IBAN nummer: NL76RABO 0385053282

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© Full center is not allowed.



(d) No center stripes allowed.



3) Rustical-quality:

- center allowed, at max 30 % of the boards
- center stripes allowed
- big knots allowed
- one dimension per parcel.
- sapwood < 25 mm per side

C) Quality decription of 26 mm mix-quality, European oak

- core, center stripes of 1/3 length of the board allowed **on 15 % of the boards!**
- maximum knot size is 70 mm
- maximum knot size of dead knots is 20 mm
- cracks smaller than 100 mm
- sapwood < 25 mm per side, max on **20 % of the boards**

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